#### Small Business Innovation Research/Small Business Tech Transfer

# Low-Noise, UV-to-SWIR Broadband Photodiodes for Large-Format Focal Plane Array Sensors, Phase I



Completed Technology Project (2010 - 2010)

### **Project Introduction**

Broadband focal plane arrays, operating in UV-to-SWIR wavelength range, are required for atmospheric monitoring of greenhouse gases. Currently, separate image sensors are used for different spectral sub-bands: GaN for UV, Si for visible, and InGaAs for SWIR, requiring expensive component-level integration for hyper-spectral imaging. Also, the size of the InGaAs focal plane arrays is currently limited by the InP substrate area. We propose a GaAs/InGaP/InGaAs based photodiode on standard GaAs substrates for large-format (4096 x 4096) focal plane arrays with the following characteristics: (1) Wavelength = 0.25 to 2.5 micron; (2) Quantum Eficiency > 30% in UV (0.25 to 0.4 micron), > 80% in Visible (0.4 to 0.9 micron), and > 70% in IR (0.9 to 2.5 micron) subbands; (3) Photodiode Area (single element) =  $15 \times 15$ ,  $25 \times 25$ , and  $50 \times 50$  micron square; (4) RoA > 35 Ohm-cm<sup>2</sup> at 300K; and (5) Bandwidth > 1 GHz. Additionally, feasibility of UV-to-SWIR graded optical filters will be investigated. Based on P.I.'s experience on SCIAMACHY, this project will enable one image sensor for 8 spectroscopic channels currently orbiting on European Space Agency's ENVISAT. Also, feasibility of large-format image sensors on GaAs substrates will be demonstrated.

#### **Primary U.S. Work Locations and Key Partners**





Low-Noise, UV-to-SWIR Broadband Photodiodes for Large-Format Focal Plane Array Sensors, Phase I

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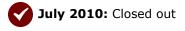
Organizations Performing Work	Role	Туре	Location
Discovery Semiconductors, Inc.	Lead Organization	Industry Minority- Owned Business	Ewing, New Jersey
Goddard Space Flight Center(GSFC)	Supporting Organization	NASA Center	Greenbelt, Maryland

Primary U.S. Work Locations		
Maryland	New Jersey	

### **Project Transitions**

January 2010: Project Start

**Closeout Documentation:** 



• Final Summary Chart(https://techport.nasa.gov/file/139999)

# Organizational Responsibility

# Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

#### **Lead Organization:**

Discovery Semiconductors, Inc.

#### **Responsible Program:**

Small Business Innovation Research/Small Business Tech Transfer

# **Project Management**

#### **Program Director:**

Jason L Kessler

### **Program Manager:**

Carlos Torrez

#### **Principal Investigator:**

Abhay M Joshi

#### **Co-Investigator:**

Abhay Joshi

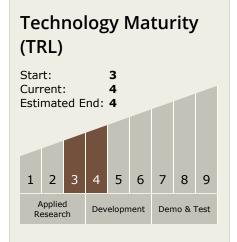


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## **Technology Areas**

#### **Primary:**

- TX08 Sensors and Instruments
  - ☐ TX08.1 Remote Sensing Instruments/Sensors
    - ☐ TX08.1.1 Detectors and Focal Planes

# **Target Destinations**

The Moon, Mars, Outside the Solar System, The Sun, Earth, Others Inside the Solar System

